

5/22

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	23000
<b>Description:</b> Prop arm ass'y	<b>Part Number:</b>	D2982-041
<b>Dwg:</b> D2982 rev.A	<b>Qty:</b>	15

Step	Location	Procedure	By	Date	Qty																																												
1	EXPEDITING	Open W/O	JA	05.04.13	15																																												
2	STORES	<div>Pick:<table><thead><tr><th>Qty</th><th>Part number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>1</td><td>D2012-107</td><td>Clevis</td><td>B22490</td></tr><tr><td>2</td><td>D2022-101</td><td>Spacer</td><td>B21505</td></tr><tr><td>1</td><td>D2429-041</td><td>Spring clip ass'y</td><td>B22189</td></tr><tr><td>2</td><td>D2588</td><td>Mounting channel</td><td>B21509</td></tr><tr><td>1</td><td>D2730</td><td>Prop arm</td><td>B21513 B25190</td></tr><tr><td>1</td><td>AN4-10A</td><td>Bolt</td><td>M15103</td></tr><tr><td>1</td><td>AN4-4A</td><td>Bolt</td><td>M15387</td></tr><tr><td>2</td><td>AN960JD416</td><td>Washer</td><td>M16947</td></tr><tr><td>2</td><td>MS20470AD4-85</td><td>Rivet</td><td>M15924</td></tr><tr><td>2</td><td>MS21042L4</td><td>Nut</td><td>M15924</td></tr></tbody></table></div>	Qty	Part number	Description	Batch	1	D2012-107	Clevis	B22490	2	D2022-101	Spacer	B21505	1	D2429-041	Spring clip ass'y	B22189	2	D2588	Mounting channel	B21509	1	D2730	Prop arm	B21513 B25190	1	AN4-10A	Bolt	M15103	1	AN4-4A	Bolt	M15387	2	AN960JD416	Washer	M16947	2	MS20470AD4-85	Rivet	M15924	2	MS21042L4	Nut	M15924	SB	05/05/18	15
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3	METAL	Assemble as per dwg D2982	SB	05/05/19	15																																												
4	QC	Inspect Level 5	2	05-05-24	15																																												
5	STORES	Identify & stock	A	05/05/26	15																																												
6	EXPEDITING	Close W/O Cost / part 32.43 sub 05/05/31 (15)	JA	05.06.03	15																																												

Rev	Date	Change	Revised By	Approved
A	00.06.05	New Issue	EC	EC

RELEASED

EC 00.06.05

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date &amp; initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

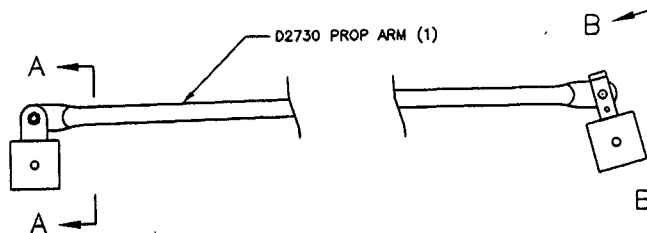


DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D2982	REV. A SHEET 1 OF 1
DATE 00.06.05		TITLE PROP ARM ASSEMBLY	SCALE NTS
A	00.06.05	NEW ISSUE	

RELEASED  
00.06.03



Qty -041	Part Number	Description
X	D2982-041	PROP ARM ASSEMBLY
1	D2012-107	CLEVIS
2	D2022-101	SPACER
1	D2429-041	SPRING CLIP ASSEMBLY
2	D2588	MOUNTING CHANNEL
1	D2730	PROP ARM
1	AN4-10A	BOLT
1	AN4-4A	BOLT
2	AN960JD416	WASHER
2	MS20470AD4-6	RIVET
2	MS21042L4	NUT (OR MS21042-4)

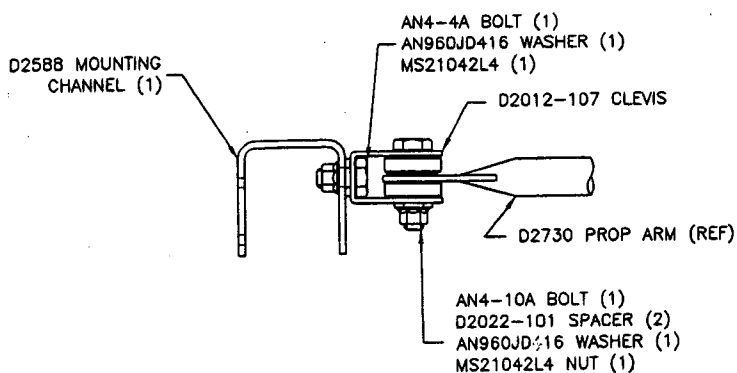


D2982-041 PROP ARM ASSEMBLY

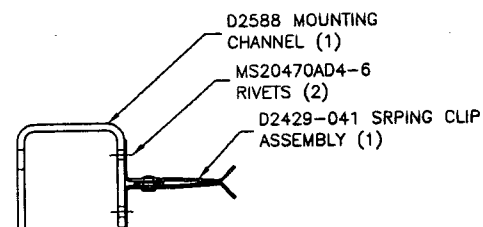
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WORK ORDER  
NO. 23000



SECTION A-A



SECTION A-A

(PROP ARM REMOVED FOR CLARITY)

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# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Apr 12, 2005  
02:25 pm

Work Order No : 0023000  
Project Name : D2982-041  
Project For : WK522  
Work Order Type : Main  
Main WO Number :  
House Part Number : D2982-041  
Description : Prop Arm Assembly  
Manufactured : Yes  
Amount Req'd : 15  
Amount Done : 0  
Start Date : 04-12-05  
Est Finish Date : 05-30-05  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
Order Entry No :  
OE Value : 0.00  
Est Mark Up : 0.000%  
Actual Mark Up : 0.000%  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00